**Custom Manufacturing** 

Introduction





July 2023

6/5/2023

#### **JNC Corporation - Overview**

Shin Otemachi Bldg., 2-2-1 Otemachi, Chiyoda-ku, Tokyo, JAPAN

Keizo Yamada (CEO & President)

2,673 Employees

CHISSO CORPORATION 100% Holding

31.15 billion yen (paid-in capital)

#### **Historical Overview**

1906 Founded as Sogi Electric Company

1908 CHISSO Hiryo KK (renamed)

Started manufacturing of CaCN<sub>2</sub>

1923 Started manufacturing of ammonia

1950 SHIN CHISSO HIRYO KK (renamed)

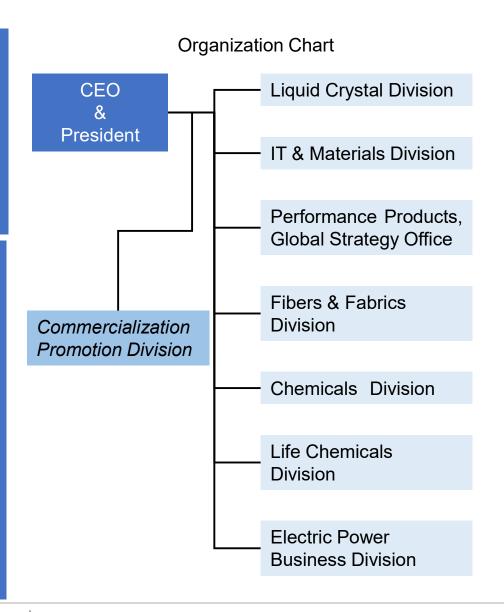
1962 CHISSO PETROCHEMICAL CORPORATION established

1963 Started manufacturing PP

1965 CHISSO CORPORATION (renamed)

1973 Started manufacturing Liquid Crystals

1981 Started manufacturing spherical



#### **Business Domains, Products and Services**

Performance Products

Products for FPD, 5G technology, Al and the other technology supporting information society

Liquid Crystals
OLED materials
Heat-resistant Si materials
Custom Manufacturing

Energy & Environment

Contributing to the realization of a sustainable society through the stable supply of clean energy

Power Generation
Hydroelectric power
Solar power
Reactor Bio-System

Consumer-Oriented Goods

Manufacturing polyolefin-based thermobondable bi-component fiber and derived downstream products Fibers and Nonwovens Resin Mold Products Filters Fertilizers

**Chemical Products** 

Supplying petrochemicals from C3 distillate, and products for bio-process or food safety

Chemicals
Life Chemical Products
Synthetic Resins
Technology & Licensing

#### **Location of Minamata Factory**



1-1, Noguchi-cho, Minamata, Kumamoto

Beginning of operation 1908

Total area ~500,000 m<sup>2</sup>

Employees 560 +

#### **Products**

- Performance products
- OLED materials
- Organic silicon products
- Life chemical products
- Synthetic organic materials and aroma chemicals
- Emulsion paints and adhesives
- Resin
- Fertilizers

Area for Performance Products 38,000 m<sup>2</sup>

#### **Custom Manufacturing**

Short on man-hours for manufacturing or refining? JNC supports you with manufacturing and refining by utilizing our experience and knowledge trained over the years.

Reactors

Various reactors corresponding high performance production

**Purifiers** 

Various purifiers including distillers, columns, crystallizers to control product quality

Inspection

Various instruments for inspection or evaluation of products

Certification

ISO 9001

ISO 14001

ISO 45001

Various Green purchasing standards

Human resource

We have many staff members accustomed to advanced quality control, through the manufacture of liquid crystals, organic EL compounds, and various silicone compounds.



# **Equipment in Minamata Factory**

Reactors GL GL GL	50 L 100 L 200 L	2 1 2	7 ~ 120 °C -45 ~ 120 °C 7 ~ 120 °C	Column (processing capacity) SUS 1,500 L 8 with heating jacket 2,000 L 4 with heating jacket
GL GL GL GL GL SUS SUS	300 L 500 L 1,000 L 2,000 L 4,000 L 6,000 L 180 L 500 L	1 3 4 1 2 1 1	7 ~ 120 °C -25 ~ 120 °C -15 ~ 120 °C 7 ~ 120 °C	Crystallizers         SUS       100 L       1       -40 ~ 120 °C         SUS       200 L       3       -40 ~ 120 °C         SUS       400 L       1       -40 ~ 120 °C         SUS       800 L       4       -40 ~ 120 °C         SUS       1,500 L       4       -40 ~ 120 °C         SUS       2,500 L       4       -40 ~ 120 °C
Hydrogena SUS SUS	250 L 750 L	 1 1	-25 ~ 120 °C ~110 °C, < 1 MPa ~110 °C, < 1 MPa	Filters SUS 700 L 3 1,500 L 5 2,000 L 4
Thin Film D SUS SUS	1,500 L Distillers	1 1	~110 °C, < 1 MPa ~250 °C, 50 Pa ~300 °C, 0.1 Pa	Concentrators         SUS       200 L       1       ~120 °C         400 L       3       ~120 °C         800 L       1       ~120 °C         1,000 L       4       ~120 °C
Distillers SUS SUS SUS SUS	130 L 200 L 400 L 500 L	1 2 1 2	~250 °C, 0.7 Pa ~250 °C, 0.7 Pa ~250 °C, 0.7 Pa ~250 °C, 0.7 Pa	1,500 L 10 ~120 °C 3,000 L 5 ~120 °C
				Vacuum Tray Dryers SUS 3 ~120 °C



## **Analytical Instruments**

Chromatography

GC, GC/MS HPLC, LC/MS GPC Ion Chromatography

Thermal analysis

TG/DTA DSC

Elemental analysis

ICP-MS
Elemental analysis
Atomic Absorption Spectrometry

Electron microscopy

SEM, SEM-EDX

Spectrometry

FT-NMR FT-IR Raman UV-Vis MALDI-TOF

X-ray analysis

XPS, XRD, XRF

Others

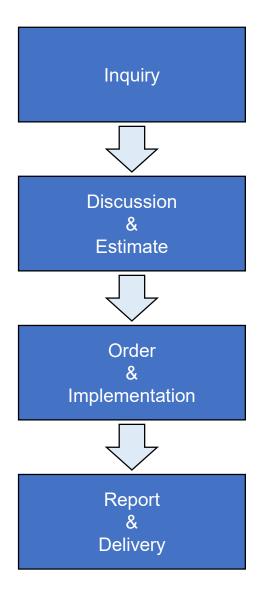
Karl-Fischer moisture titrator Particle size distribution meter Viscometer Digital Microscope







#### Flowchart of Custom Manufacturing



- Kg-scale preparation and/or Process development of R&D products
- Out-sourcing of commercial manufacturing products
- · Contracting non-disclosure agreement as needed

- Adaptability of our equipment (reactors, analytical instruments)
- Confirming the tolerance for scale-up or modification
- · Safety of materials and process

- Lab test for confirming validation of process and quality as needed
- Attend and observation of the process (depend on the case)

- Product
- Report (including Process record)
- The other out-come

#### **Contact Info**

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Web

https://www.jnc-corp.co.jp/english/

# **Representative Reaction (1)**

Wittig reaction

$$R^{1}COR^{2} \xrightarrow{Ph_{3}P^{+}CH_{2}R^{3} \cdot X^{-}} R^{1}$$
Base
$$R^{2}$$

Grignard reaction

$$R^1-X \xrightarrow{Mg} \left( R^1-MgX \right) \xrightarrow{R^2COR^3} R^1 \xrightarrow{R^2} R^3$$

Suzuki-Miyaura cross-coupling

$$R^1$$
— $BY_2 + R^2$ — $X \xrightarrow{Pd/Cat.} R^1$ — $R^2$ 

Friedel-Crafts reaction

$$\begin{array}{c|c}
R^1 & R^2X & R^2 \\
\hline
\end{array}$$

$$\begin{array}{c|c}
R^1 & R^2 & R^2; Alkyl, Acy
\end{array}$$

# Representative Reaction (2)

Oxo-reaction 
$$R^1$$
  $\xrightarrow{Oxo gas}$   $R^1$   $\xrightarrow{CHO}$   $R^2$ 

Hydrogenation 
$$R^1 \xrightarrow{R^3} R^4 \xrightarrow{H_2/Cat.} R^1 \xrightarrow{R^3} R^4 \xrightarrow{R^4} R^4 \xrightarrow{R^2/Cat.} OH$$

Hydride reduction

## **Representative Reaction (3)**

Substitution reaction

$$R-OH \xrightarrow{Various reagents} R-X \qquad X = OR', NHR', etc.$$

Esterification or **Amidation** 

$$\begin{array}{c} O \\ R \end{array} \begin{array}{c} V \text{arious reagents} \\ O \\ R \end{array} \begin{array}{c} O \\ X \end{array} \qquad X = OR', \text{ NHR, etc.} \end{array}$$

Polyaddition

Acryl polymerization

$$\downarrow$$
OR  $\rightarrow$   $\downarrow$ COOR